High-Precision, High-Speed Horizontal Machining Center

NHX 4000 3rd Generation
NHX 5000 3rd Generation
Cutting-edge High-speed and High-precision Machining beyond Imagination

The NHX 4000 3rd Generation and NHX 5000 3rd Generation are standard horizontal machining centers enabling high-efficiency, continuous machining and mass production machining in various areas such as the automotive and other mechanical fields. Both models are equipped with our latest spindle, the speedMASTER, ensuring high-speed and stable high-precision machining with the thick, high-rigidity bed.
Automobiles
1 Cylinder block
2 Gear box housing
3 Pump body
4 Cylinder head
5 Transmission case

Motorcycle
7 Case

Construction machinery
8 Control valve

Industrial machinery
9 Differential housing
10 Seat frame

Aerospace
6 Structural part

* Figures in inches were converted from metric measurements.
The NHX 4000 3rd Generation and NHX 5000 3rd Generation cutting-edge design ensures superior rigidity, speed, and accuracy. The cover design is the perfect balance of form + function—simultaneously increasing ergonomic operability, while aesthetically improving the shop environment. All models are equipped CELOS which allows future expansion into IoT technologies, and the ability to flexibly respond to automation requirements.

**CELOS: Control Efficiency Lead Operation System**

### NLX 4000 3rd Generation / NLX 5000 3rd Generation

**Horizontal Machining Centers at DMG MORI’s Highest Class**

The NHX 4000 3rd Generation and NHX 5000 3rd Generation cutting-edge design ensures superior rigidity, speed, and accuracy. The cover design is the perfect balance of form + function—simultaneously increasing ergonomic operability, while aesthetically improving the shop environment. All models are equipped CELOS which allows future expansion into IoT technologies, and the ability to flexibly respond to automation requirements.

### Applications and Parts

#### Highlights

**Machine and Technology**

**Others**

**Machine Specifications**

#### Overwhelmingly High Acceleration

The 3rd Generation model with excellent speed achieves shorter non-cutting time by drastically improved acceleration compared to the conventional machine.

**Acceleration**

- Conventional machine:
  - 0.63 G (6.2 m/s² / 20.3 ft/s²)

- NHX 4000 3rd Generation:
  - 1.2 G (11.8 m/s² / 38.7 ft/s²)

<table>
<thead>
<tr>
<th>Rapid traverse rate (min⁻¹)</th>
<th>Max. rapid traverse rate (Time (sec.))</th>
</tr>
</thead>
<tbody>
<tr>
<td>NHX 4000 3rd Generation</td>
<td>1.2 G (11.8 m/s² / 38.7 ft/s²)</td>
</tr>
<tr>
<td>Conventional machine</td>
<td>0.63 G (6.2 m/s² / 20.3 ft/s²)</td>
</tr>
</tbody>
</table>
High speed
+ Rapid traverse rate <X, Y and Z axes>: 60 m/min (2,362.2 ipm)
+ Max. acceleration:
  NHX 4000 <X, Y and Z axes> // 1.2 G (11.8 m/s² / 38.7 ft/s²)
  NHX 5000 <X- / Y- / Z-axis> // 1.0 / 1.2 / 0.9 G
  \[9.8 / 11.8 / 8.8 m/s² \{32.2 / 38.7 / 28.9 ft/s²\}\]
  \[9.8 / 11.8 / 7.8 m/s² \{32.2 / 38.7 / 25.6 ft/s²\}\]
+ Cutting feedrate <X, Y and Z axes>: 60 m/min (2,362.2 ipm)\(^2\)

\(^1\) Pallet loading capacity 700 kg (1,540 lb.)
\(^2\) When using high-precision control (look-ahead control)

High-precision equipment
+ High-resolution full closed loop control (Scale feedback)
+ Draw-back function for through-spindle coolant

CELOS
+ Consistent administration, documentation and visualization of order, process and machine data
+ Extension of functions possible by adding applications, and high compatibility with existing information infrastructure and software

Power-saving
+ Function for energy-saving and visualization of the effect

High rigidity
+ Thick, high-rigidity bed
+ The 3-point support structure ensures a stable machine installation
+ Machining with shorter tools
# NHX 4000 3rd Generation / NHX 5000 3rd Generation

## Integrated Premium Model for Productivity and Reliability

### Pallet size:
- **NHX 4000** // 400 × 400 mm (15.7 × 15.7 in.)
- **NHX 5000** // 500 × 500 mm (19.7 × 19.7 in.)

### Max. weight per station:
- **NHX 4000** // 400 kg (880 lb.)
- **NHX 5000** // 500 kg (1,100 lb.), 700 kg (1,540 lb.)

### Machine Specifications

<table>
<thead>
<tr>
<th>Parameter</th>
<th>NHX 4000</th>
<th>NHX 5000</th>
</tr>
</thead>
<tbody>
<tr>
<td>Travel &lt;X- / Y- / Z-axis&gt; mm (in.)</td>
<td>560 / 560 / 660 (22.0 / 22.0 / 26.0)</td>
<td>730 / 730 / 880 (28.7 / 28.7 / 34.6)</td>
</tr>
<tr>
<td>Max. workpiece height mm (in.)</td>
<td>900 (35.4)</td>
<td>1,000 (39.4)</td>
</tr>
<tr>
<td>Max. workpiece swing diameter mm (in.)</td>
<td>630 (24.8)</td>
<td>800 (31.4)</td>
</tr>
<tr>
<td>Pallet loading capacity kg (lb.)</td>
<td>400 (880)</td>
<td>500 (1,100), 700 (1,540)</td>
</tr>
<tr>
<td>Floor space &lt;width × depth&gt; mm (in.)</td>
<td>2,680 × 4,183 (105.5 × 164.7)</td>
<td>3,078 × 4,784 (121.2 × 188.3)</td>
</tr>
</tbody>
</table>

*1 Tap pallet  2 T-slot pallet

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**Unbeatable cutting performance, speed and accuracy**

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**Pallet size:**

- NHX 4000 // 400 × 400 mm (15.7 × 15.7 in.)
- NHX 5000 // 500 × 500 mm (19.7 × 19.7 in.)
Max. tool diameter: 170 mm (6.6 in.) (without adjacent tools)

NHX 5000
Highest rigidity with a robust bed and powerful table / pallet clamping force
NHX 4000 3rd Generation / NHX 5000 3rd Generation

Outstanding Stability
Dynamic High-rigidity Structure

A rigid bed is essential for stable and high-accuracy machining. The NHX 4000 3rd Generation and NHX 5000 3rd Generation employ a fully optimized bed structure to maximize machine rigidity and performance. The rear step on the X-axis guideways allows for higher cutting loads and better machine dynamics. The bed casting 3 point support is easy to setup and prolongs machine accuracy. The decreased distance between the spindle and pallet allows for shorter tools and better machine capability.

1. **High-rigidity bed**
   - Thick bed for maximum rigidity
   - The stepped X-axis guideways allow for increased cross-sectional inertia for superior rigidity
3-point support structure
+ 3-point support machine structure for easy horizontal adjustment drastically reduces installation time
+ Not affected by ground conditions or gradual changes

Machining with shorter tools
+ The minimum distance between the spindle end face and the center of the pallet is set to 70 mm (2.8 in.), which is 30 mm (1.2 in.) shorter than the conventional model

Analysis optimization
+ Optimal configuration achieved through extensive simulations
+ Advanced optimization techniques
Perfect Equipment for Ultimate Machining Accuracy

The NHX 4000 3rd Generation and NHX 5000 3rd Generation models are equipped with everything required for stable high-precision machining. In addition to perfect spindle cooling, a highly reliable SmartSCALE (Magnescale) with extreme accuracy is employed on all axes as standard to ensure the best positioning accuracy for a long period of time.

**Simple non-contact structure**
- Saves space bearingless compact design
- Can be mounted in proximity to workpieces, enabling easy installation of multiple scales on one axis

**High resolution of 0.01 µm**
- Newly developed algorithm employed to improve the high-performance arithmetic processing circuit

**No air purge necessary thanks to the sealing structure with a protection degree of IP67**
- The magnetic scale and the detection device surfaces completely covered with a metal cover for even higher durability against coolant and chips
Draw-back function for through-spindle coolant

- Any remaining coolant in the spindle is drawn back into the tank when the coolant flow is stopped, which minimizes the residue to ensure stable machining accuracy.

- Prevent coolant from adhering to the spindle taper during ATC
- Prevent mounting errors and rust caused by chips
- Prevent coolant from entering the magazine

This function is included in the through-spindle coolant specifications.

Coolant chiller (separate type) <option>

- Increased coolant temperature causes thermal displacement in the fixtures and workpiece, affecting the machining accuracy of the workpiece. Use this unit to prevent the cutting coolant from heating up. When using oil-based coolant, the coolant temperature can become extremely high even with the standard coolant pump, so please be sure to select this unit.

- When using oil-based coolant or a high-pressure coolant system, please be sure to consult our sales representative.

- Machining with required accuracy of less than 20 µm
- High-precision machining that requires a large amount of high-pressure coolant
- Machining that requires oil-based coolant

- We cannot guarantee that this unit will completely control the coolant temperature. It is designed to help prevent oil temperature increases.
NHX 4000 3rd Generation / NHX 5000 3rd Generation

3-year Warranty for Greater Peace of Mind
High-speed, High-torque Spindle speedMASTER

DMG MORI has incorporated its know-how into creating the most reliable and high performance spindle to date. The speedMASTER utilizes a unique structure that maintains machining capability through the speed range, thus increasing productivity. The standard maximum spindle speed of 20,000 min⁻¹ is available for the evolved 3rd Generation models. With the increased maximum torque, the spindle is capable of delivering greater performance than ever. The warranty period for the speedMASTER equipped with absolute reliability was extended to three years.
Cutting-edge spindle technologies

speedMASTER

- No. 40 taper spindle achieves overwhelming high-speed machining
- Stable high-accuracy machining made possible by drastically improved spindle run-out accuracy
- Unique constant preload design achieves stable machining over the entire rotational range
- Advanced spindle labyrinth structure prevents coolant from entering the spindle

Stable & lasting clamp force

- Extended disk spring life allows the spindle to maintain long period consistent clamp force on the tool

Perfect spindle cooling function

- Spindle covered with a cooling jacket that forcibly circulates coolant to control temperature rise

No. 40 taper spindle

- Type of tool shank: BT40 <two-face contact>*, BT40, CAT40, DIN40, HSK-A63, HSK-A63, SK40 <two-face contact>*, DIN40, BT40, CAT40 <SIEMENS>
- Max. spindle speed: 20,000 min⁻¹
  \(\text{15,000 min}^{-1}\) <high torque>
- Output: 37 / 26 / 18.5 kW (50 / 34.7 / 24.7 HP) <15%ED / 30 min / cont>
  37 / 26 / 22 kW (50 / 34.7 / 30 HP) <15%ED / 30 min / cont> <SIEMENS>
  35 / 25 kW (46.7 / 33.3 HP) <56 40% / S1 100%> <SIEMENS>
  46 / 30 kW (61.3 / 40 HP) <56 40% / S1 100%> <high torque> <SIEMENS>
- Max. spindle torque: 221 N•m (163.0 ft•lbf) <10%ED>
  250 N•m (184.4 ft•lbf) <10%ED> <high torque>
  130 N•m (95.9 ft•lbf) <56 40%> <SIEMENS>
  200 N•m (147.5 ft•lbf) <56 40%> <high torque> <SIEMENS>

* When the two-face contact specification is selected, a two-face contact tool and other tools cannot be used together.
Various Standard Units
Fully Ready for Automation

The machine come standard with hydraulic / pneumatic interfaces that can fully integrate into automation and greatly improve customers’ productivity. The standard rotary table uses a high-speed rotary axis drive system DDM (Direct Drive Motor) that achieves zero backlash.

DDM: Direct Drive Motor

Until now, gears have been used to transmit the drive power to the rotary axes, but this drive system had a negative effect on drive speed and precision. By transmitting the drive power to the rotary axes directly without using gears, DDM offers outstanding transmission efficiency and high-speed feed. DDM also achieves zero backlash for highest accuracy.

- High-speed rotation [B-axis max. rotational speed: 100 min⁻¹]
- High-precision indexing
- Less maintenance
- Longer product life

NHX 4000 3rd Generation / NHX 5000 3rd Generation
Optimal acceleration / deceleration for each workpiece

**Servo Sense for Workpiece (Z-axis, B-axis)**

Drastically decrease overall cycle time by automatically finding the optimal acceleration / deceleration for each pallet (Z-axis and B-axis). The auto servo tuning function allows for efficient and smooth acceleration / deceleration, as well as ensuring stable positioning and higher machining accuracy. It automatically controls machine vibration and caused by gradual change in the machine and unbalanced fixtures.

+ Optimized acceleration / deceleration for reduction of machining time
+ Improved positioning accuracy
+ Reduced machine vibration

**Example: Reduction in the B-axis indexing time**

Increase acceleration according to workpiece mass and reduce positioning and machining time

Comparison of 180 degree indexing time (NHX 6300). Workpiece mass 500 kg (1,100 lb.)

<table>
<thead>
<tr>
<th>B-axis Rotational Speed (min⁻¹)</th>
<th>Time (sec.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Function off</td>
<td>Indexing completed</td>
</tr>
<tr>
<td>Function on</td>
<td>Reduced by 40%!</td>
</tr>
</tbody>
</table>

The data above is an example of a past test result. The results on the catalog may not be achieved according to workpieces or environmental conditions at the time of measurement.

Pallet through specification

Easily transfer the pallets between the setup station and the work area and avoid external hoses and couplers.

**Hydraulic / pneumatic interfaces essential for automation equipped as standard**

Easy automation integration with standard hydraulic and pneumatic interface.

- Setup station: 6 ports
- Machining table: 2 ports
- 1 Hydraulic 2 circuits 4 ports, workpiece seating detection 2 circuits 2 ports
- 2 For keeping clamp force of the hydraulic fixture
- Hydraulic fluid is supplied to the machining table through two ports that diverge from one circuit.
- Automatic workpiece clamping / unclamping by hydraulic pressure
- Pallet through type
- Hydraulic / pneumatic pressure can be supplied from above (option)

**Supply of hydraulic / pneumatic pressure from above (option)**

Supplying from above the machine allows more ports to be added as needed by your fixture. Suitable for machining that requires high-pressure coolant and a number of ports. Capable of clamping and unclamping workpieces inside the machine to achieve flexible machining.

**Hydraulic / pneumatic fixtures**

Offer optimal hydraulic / pneumatic fixtures based on our extensive experience and machining know-how.

- Improve setup accuracy and reduce operators’ burden compared to hand tightening fixtures
- No variation in setup work according to operators
- Prevent clamp errors with the seating detection function
- Clamp / unclamp a workpiece with one push of a button

**Hydraulic supply / Compressed air supply**

+ The hydraulic / pneumatic interfaces make it possible to supply hydraulic / pneumatic pressure to the table of the APC-equipped machines

Note: The data above is an example of a past test result. The results on the catalog may not be achieved according to workpieces or environmental conditions at the time of measurement.
NHX 4000 3rd Generation / NHX 5000 3rd Generation

Variety of Magazines

The smooth, high-speed indexing, ring type magazine [60-tool specification] is offered as standard. Three types of magazines [ring type, chain type, and rack type] are available with a max. tool storage capacity of up to 240, so the customers can choose the one that best suits their production needs.

- Tool storage capacity
  - Ring-type / chain-type*: 60 / 120 / 180, 240 tools
  - Ring-type / wheel-type*: 60 / 123, 183, 243, 303 tools <SIEMENS>
  - Max. tool length: 450 mm (17.7 in.) <NHX 4000> / 550 mm (21.6 in.)*3 <NHX 5000>
  - Max. tool mass: 12 kg (26.4 lb.) / 15 kg (33 lb.) <SIEMENS (wheel-type)>
  - Max. tool diameter <without adjacent tools / with adjacent tools>: 170 mm (6.6 in.)*4 / 70 mm (2.7 in.) 160 mm (6.2 in.)/ 80 mm (3.1 in.) <SIEMENS (wheel-type)>

*1 Dry anchor (option) is essential.
*2 For machines with the SIEMENS NC unit only.
*3 Some pots in the rack type magazine have a maximum tool length of 500 mm (19.6 in.). For details, please consult our sales representative.
*4 Chain-type, rack-type: ø 140 mm (ø 5.5 in.).

Rack-type magazines (180- or 240-tool capacity) incorporate a pot transfer mechanism and the tool capacity includes one tool at the spindle side.

Reliable tool change

The ATC arm equipped with a holding lever for securing a tool tightly holds a long and heavy tool, offering reliable tool change.

- Cut-to-cut (chip-to-chip):
  - 2.2 sec. [NHX 4000] / 2.5 sec. [NHX 5000] <FANUC> (MAS)
  - 3.0 sec. [NHX 4000] / 3.2 sec. [NHX 5000] <SIEMENS> (DIN)

Depending on the arrangement of tools in the magazine, the cut-to-cut (chip-to-chip) time may be longer.

A maximum tool length exceeding the pallet size

For the conventional model with its maximum tool length being shorter than the pallet, the table needs to reverse on the B-axis to perform deep hole boring. As for the NHX 4000 3rd Generation and NHX 5000 3rd Generation, the maximum tool length is set to 50 mm (2.0 in.) longer than the pallet. So deep hole boring up to the maximum tool length is now possible without reversing the table. It also contributes to reducing cutting time and achieving high-precision machining.

- Max. tool length: 450 mm (17.7 in.) <NHX 4000> / 550 mm (21.6 in.) <NHX 5000>

Depending on condition, machining may not always be possible.
Ring-type (60 tools)
NHX 4000 3rd Generation / NHX 5000 3rd Generation

Cutting-edge Chip Disposal Solution

Chips can be one of the main causes leading to machining failure and machine stop. DMG MORI conducted an in-depth study on them by carrying out various experiments and analyses, and achieved outstanding chip disposal performance. We offer optimal chip disposal solutions according to a machining condition of each customer.

New technology!

Zero sludge coolant tank*

Multiple coolant nozzles are arranged to stir coolant and efficiently collect fine casting sludge with a highly accurate cyclone filter.

- Reduce cleaning work of the coolant tank dramatically
- Prevent clogging of pipes / coolant nozzles and pump breakage
- Expand coolant life

1. Coolant nozzle
2. Inlet filter pump
3. Cyclone filter
4. Stirring nozzle coolant pump
5. Clean coolant tank (from cyclone filter)
6. Through-spindle coolant pump

* For machines with the SIEMENS NC unit, it is not available.
* Not compatible with oil-based coolant.

Click here to watch the video of the zero sludge coolant tank.
Chip conveyor outside machine (rear discharge, drum filter type)
+ Regardless of shapes or materials, any types of chips including long / short chips can be transferred using one conveyor
+ Suitable for discharging various types of chips
+ Tank capacity: 800 L (211.2 gal.)
+ Depth of tank: 400 mm (15.7 in.)

* Please consult our sales representative in the case that chips length is more than 200 mm (7.9 in.), or less than 3 mm (1/8 in.).
* Depending on the size, some chips may pass through the drum filter and accumulate in the coolant tank. They could also affect machining accuracy. It is recommended to consider installing a secondary filtration system if necessary.

** Chip size guidelines**
- Powdery: minute particles
- Short: chips 50 mm (2.0 in.) or less in length, bundles of chips ø 40 mm (ø 1.6 in.) or less / Long: over 50 mm (2.0 in.)

<Options table shows the general options when using coolant. Changes may be necessary if you are not using coolant, or depending on the amount of coolant, compatibility with machines, or the specifications required.

Through-spindle coolant system
+ Coolant to be supplied to the tip through the holes of the spindle and tool
+ Effective for chip removal, cooling of machining points and extension of tool life

<table>
<thead>
<tr>
<th>Workpiece material</th>
<th>Steel</th>
<th>Cast iron</th>
<th>Aluminum / non-ferrous metal</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chip form</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rear discharge, drum filter type</td>
<td>○</td>
<td>○</td>
<td>○</td>
</tr>
</tbody>
</table>

* Please consult our sales representative in the case that chips length is more than 200 mm (7.9 in.), or less than 3 mm (1/8 in.) in diameter.
* Oil-based coolant may not be filtered appropriately depending on its viscosity. In such cases it is advisable to select the high-pressure coolant unit (special option), which uses a ceramic backwashing filter in the filtration system instead of a regular cyclone filter. For details, please consult our sales representative.

Flammable coolant such as oil-based coolant has a high risk of ignition, and will cause fire or machine breakage if ignited. If you have to use a flammable coolant for any reason, please be sure to consult our sales representative.

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The NHX Series is designed with operability in mind. Our goal of an ergonomic machine starts with large windows, clear of obstruction, down to the operators hand angle on the adjustable CELOS control. The hydraulic & pneumatic units are located together in an easy-to-access location to ensure proper maintenance and accessibility. Combined with our superior performance is a machining solution unrivaled in the market place.
1. **CELOS / ERGO/line Touch**
   
   Improved access to the spindle and workpieces thanks to the adjustable touch screen operation panel.

   ![CELOS with MAPPS Control](image)

   *The photo shows CELOS with MAPPS Control.

   + Swivel angle: 110°

2. **Setup station**
   
   With excellent access to the table and a wide door opening, setup operations such as fixture adjustment can be done smoothly.

   ![Setup station](image)

3. **Centralized layout of devices**
   
   Peripherals requiring periodic maintenance are located in one place, which contributes to improving operators' work efficiency.

   ![Centralized layout](image)

4. **Replacement of spindle unit**
   
   By changing the spindle unit to a cartridge, which even includes the rear bearings, we have dramatically reduced replacement time.

   ![Replacement of spindle unit](image)

5. **Display of Manuals**
   
   As well as viewing operation manuals on the CELOS screen, you can perform full-text search with keyword and jump to links in the same way as you do on a PC. This is particularly convenient when searching for information during maintenance.

   ![Display of Manuals](image)

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MAPPS: Mori Advanced Programming Production System
CELOS: Control Efficiency Lead Operation System
Flexible Automation Solutions

DMG MORI provides numerous proven automation solutions for our customer’s diverse production requirements. We have installed automation systems around the world. With the advanced know-how we provide our customers with modular or fully customized solutions best suited for your floor.

1. **RPS system (Rotary Pallet Storage)**
   - This system features outstanding space savings and setup capabilities, and can hold more pallets per unit area than any other pallet pool system.
   - Up to three levels of pallet shelves available according to customers’ production needs.

2. **CPP system (Carrier Pallet Pool)**
   - With its simple construction provided in predefined packages, this system is easy to introduce.
   - For the system configuration, the customer can select from 8 packages to provide the optimum specifications for their needs.
LPP system (Linear Pallet Pool)

This system can be equipped with multi-level pallet racks, providing a high level of automation. The system construction can also be customized however you wish, achieving the optimum productivity and operation rate.

**PALLET MANAGER**

MAPPS V function, available to RPS and CPP only.

+ Easy check of pallet status on CELOS
  + Displays the entire system layout in an easy-to-see manner
  + Able to check the latest pallet status and shorten setup time
  + Able to transfer pallets by drag and drop of the pallet icon on the screen

+ Tool check to prevent troubles in advance
  + Automatically identifies and displays tools that are not suitable for machining by central tool management
  + Prevents machining failure and troubles caused by tool breakage
  + Improves productivity by minimizing problem-caused rework

**MCC-LPSIII (Linear Pallet Pool Control System)**

+ Easy operation / management of the pallet transfer system
+ Machining programs can be managed and automatically downloaded
+ Able to flexibly change production priority in response to urgent requests

**MCC-TMS (The Tool Management System)**

+ Improves the system operating rate through highly efficient, centralized tool management
+ Compatible with ID tags
+ Compatible with tool presetter interface

Not applicable with the SIEMENS NC unit.

MAPPS: Mori Advanced Programming Production System
CELOS: Control Efficiency Lead Operation System

NHX 5000 3rd Generation
One Stop Service for Various Needs
DMG MORI Qualified Products

The DMG MORI Qualified Products (DMQP) program is designed to certify peripherals that meet DMG MORI standards in quality, performance and maintainability. DMG MORI collaborates with our partners in the world and provides customers with peripherals required for their machining. We take care of the arrangement from selection to installation to support best-quality machining. DMG MORI helps customers improve productivity by offering the total solutions including quality peripherals as well as machine tools.

- Offer peripheral equipment optimal for each customer at one stop
- Provide support including connection and setup of machines and peripheral equipment
- Achieve efficient connections with optimal interfaces

Four DMQP categories

**Handling**
- Robot system
- Chip conveyor (external)

**Measuring**
- In-machine measuring system (tool)
- Tool presetter
- In-machine measuring system (workpiece)
- Surface roughness measuring system

**Shaping**
- Rotary window
- High-pressure coolant system
- Oil skimmer
- Mist collector

**Monitoring**
- Electrical cabinet chiller
- Coolant chiller
- Coolant float switch
- Signal Lamp

*The options above are examples. For details, please consult our sales representative.
DMQP: DMG MORI Qualified Products
DMG MORI Technology Cycles

Technology Cycles (optional) are complete solutions that achieve complex machining easily in a short time. They enable every operator to easily perform high-quality machining, setups and measurements with general-purpose machine tools and standard tools / fixtures, which used to require specialized machines, programs and tools.

- Shaping
- Measuring
- Monitoring
- Handling

● The availability of the functions differ depending on the machine. For details, please consult our sales representative.
● The above is an image picture.
Interpolation turning

Easy programming of interpolation turning

DMG MORI gearMILL

Integrating gear cutting into milling

MVC (Machine Vibration Control)

Selects optimum conditions for preventing chatter

ATC (Application Tuning Cycle)

Easy setting of optimum feed according to the machining operation

MPC (Machine Protection Control)

Minimizing load to the spindle when interference occurs

Efficient Production Package

(High-speed canned cycle)

Easy inputting of various machining patterns
From the Idea to the Finished Product

DMG MORI’s cutting-edge operation system, CELOS, enables consistent management, documentation and visualization of orders, processes and machine data. CELOS can be extended with apps and is also compatible with your company’s existing infrastructures and programs.

CELOS APPs facilitate quick and easy operation: three examples »»

**JOB MANAGER**
Systematic planning, administration and preparation of work orders

- Machine related creation and configuration of new work orders
- Structured storage of all production related data and documents
- Easy visualization of job information on drawings, models, tools, fixtures, etc.

**JOB ASSISTANT**
Process-defined orders

- Menu guided set-up of the machine and conversational processing of production orders
- Reliable error prevention thanks to window-based assistance instructions with a mandatory acknowledgement function

**CAD-CAM VIEW**
Visualize workpieces and improve program data

- Direct remote access to external CAD / CAM workstations
- Central master data as basis for component viewing
- Immediate change options for machining steps, NC programs and CAM strategies, directly in the CNC system
APP menu:
Central access to all available applications

ERGO
operation panel with 21.5-inch multi-touch screen and NC unit from FANUC or SIEMENS

STANDARD
Standard user interfaces for all new high technology machines from DMG MORI

CONSISTENT
Consistent administration, documentation and visualization of order, process and machine data

COMPATIBLE
Compatible with PPS and ERP systems
Can be networked with CAD / CAM products
Open to trendsetting CELOS APP extensions

PPS: Production Planning and Scheduling System
ERP: Enterprise Resource Planning
Revolutionary Productivity with Cutting-edge Technology
DMG MORI’s Connected Industries

By making full use of cutting-edge technology, DMG MORI realizes its Connected Industries* to help improve your productivity and profitability significantly. Our Connected Industries is structured in three layers. Centering around the cutting-edge operation system “CELOS,” our Connected Industries networks not just individual machines but also production systems and the entire plant. This network will help clearly define your problems, offering the best and customized solutions.

* An industrial society in which new added value will be created through connected humans, machines, and technologies – A new vision for the future of Japanese industries that the Ministry of Economy, Trade and Industry advocates.

MPC (Machine Protection Control)

- Minimizing the effect on the machine by stopping the spindle within 0.01 seconds after vibration of a certain level or higher is detected
- Learning tool-dependent machining vibration in advance to compare the data with the actual value and to determine abnormal vibration at the time of mass-production
- Diagnosing the spindle bearing status for preventive maintenance

MVC (Machine Vibration Control)

- Automatically calculating the optimal cutting conditions to control chatter by detecting it with the sensor mounted on the spindle
- No advanced skill necessary due to easy operation with a button
- Capable of reflecting the automatically calculated optimal cutting conditions in the NC program right away
**CELOS Machine** Extremely easy-to-use machine

- This machine is loaded with the cutting-edge operation system CELOS, offering various applications useful for your machining.
- By accumulating machining know-how on the CELOS, all operators are able to make products at the same level of quality.
- Productivity will be improved by streamlining time-consuming and burdensome setups to reduce the operator’s workloads.
- Complex machining, which used to require dedicated machines and technical knowledge, is made simpler and faster with Technology Cycles.
- The use of AI prevents the occurrence of machine problems.

*The information needed to machine a workpiece (setups, tools, programs, etc.)*

---

**CELOS Manufacturing** Connected production processes

- A CELOS application called “MESSENGER” connects machines in your plant, visualizing the status of machine operation.
- The causes of machine stops will be identified easily, contributing to improved machine operation rates.
- CELOS applications can be upgraded to their latest versions through CELOS Club, allowing for smooth IoT deployment.
- The machine's operational status can be monitored through smartphones and tablets even from outside your plant.

**Digital Factory** Digitization accelerates connected plants

- Your plant can be connected to external business partners by the utilization of IoT, significantly streamlining the flow of your entire production system.
- CELOS Club can maximize the ability of CELOS.
- ADAMOS® offers an open platform for IoT.

*Please consult our sales representative for more detailed information, including the service start time in your country.

CELOS: Control Efficiency Lead Operation System

---

**CELOS Club**

Continuously supporting your productivity improvements

- Latest functions always available through version upgrades.
- Centralized machine management and streamlined programming.
- CELOS Club Platinum (option)
- Japan only.

**WERKBLiQ**

Productivity improvements through cutting-edge machine maintenance services

- Streamlined maintenance work based on digitized plant equipment information
- Minimizing down time by promptly identifying the cause of machine stop.
- The integrated management of maintenance procedures and standards eliminates dependency on individual operator skills.

*Please consult our sales representative for more detailed information, including the release time in your country.*
MAPPS V is a high-performance, smart operation system mounted on CELOS. It enables operators to easily control machine operation with touch operation. Siemens 840D solution line: This powerful state-of-the-art operation system with a variety of functions as standard will ensure optimal productivity.

The 6-window display provides access to a variety of information at the same time »»

The screen combinations can be freely customized »»
**CELOS with SIEMENS**

- Highly simplified interactive programming
- SINUMERIK Operate new user interface
- ATC*, 3D quickSET*
- Fast block processing time of approx. 0.6 ms
- Look-ahead function for up to 150 NC blocks (capable of parameterisation)
- Graphic simulation of the machining process with overhead view, triple-plane display and 3D display; synchronised display during the machining process
- 3D machining, optional 3D tool correction via the surface normal vector

* Option

**CELOS with MAPPS**

- User memory area with large capacity of 6 GB as standard
- Equipped with simple and easy-to-follow conversational programming function
- Quick access to necessary information in manual data by searching function
- Two multi-touch panels
- 3D machining simulation for easy geometry check
- 6-window display for checking necessary machine information all at once
- Improved setups by displaying necessary machine information according to operation
Unique Energy-saving Function GREENmode

DMG MORI has developed the energy-saving function “GREENmode” to accomplish sustainable development goals (SDGs).

The function reduces power consumption by approximately 34% compared to the conventional machine by using efficient machining programs to minimize unnecessary stand-by power*.

* Comparison between the NHX 5000 3rd Generation and the existing model (SH-503). The effect indicated above may not be achieved depending on the machines, cutting conditions, environmental conditions at measurement.

+ Improve cutting conditions to reduce machining time by bringing the best out of machine tools and tools
+ Reduce unnecessary power consumption during stand-by time by shutting off power of the spindle, chip conveyor and coolant pump at a time of machine stop
+ Visualize power consumption and CO₂ emission amount

GREENmode

GREEN monitoring
+ Visualize power consumption and CO₂ emission amount on the CELOS operation screen

GREEN device
+ High-brightness LED light
+ Accumulator pressure-keeping hydraulic pump

GREEN idle reduction
+ Shut off the power of the servo motor, spindle and coolant pump at a time of machine stop
+ Turn off the operation panel screen when a machine is not in operation for a certain time

GREEN control
+ Reduce machining power by energy-saving pecking cycles
+ Quicken standard M codes
+ Simultaneous acceleration / deceleration of the spindle and feed axes
+ Control coolant and chip discharge amount with the inverter

MAPPS: Mori Advanced Programming Production System
CELOS: Control Efficiency Lead Operation System

SDGs: Sustainable Development Goals

Applications and Parts
Highlights
Machine and Technology
Others
Machine Specifications
NHX 4000 3rd Generation / NHX 5000 3rd Generation

Machine Size

NHX 4000

Front view

Tool storage capacity

<table>
<thead>
<tr>
<th>Capacity Type</th>
<th>MAPPS</th>
<th>SIEMENS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ring-type: 60</td>
<td>2,538 (99.9)</td>
<td>2,592 (102.0)</td>
</tr>
<tr>
<td>Chain-type: 120</td>
<td>3,042 (119.8)</td>
<td>—</td>
</tr>
<tr>
<td>Rack-type: 180, 240</td>
<td>3,310 (130.3)</td>
<td>—</td>
</tr>
</tbody>
</table>

Side view

<table>
<thead>
<tr>
<th>Capacity Type</th>
<th>MAPPS</th>
<th>SIEMENS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ring-type: 60</td>
<td>2,680 (105.5)</td>
<td>2,725 (107.3)</td>
</tr>
<tr>
<td>Chain-type: 120</td>
<td>3,091 (121.7)</td>
<td>—</td>
</tr>
<tr>
<td>Rack-type: 180, 240</td>
<td>3,873 (152.5)</td>
<td>—</td>
</tr>
</tbody>
</table>

NHX 5000

Front view

Tool storage capacity

<table>
<thead>
<tr>
<th>Capacity Type</th>
<th>MAPPS</th>
<th>SIEMENS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ring-type: 60</td>
<td>2,858 (112.5)</td>
<td>2,906 (114.4)</td>
</tr>
<tr>
<td>Chain-type: 120</td>
<td>3,391 (133.5)</td>
<td>—</td>
</tr>
<tr>
<td>Rack-type: 180, 240</td>
<td>4,173 (164.3)</td>
<td>—</td>
</tr>
</tbody>
</table>

Side view

<table>
<thead>
<tr>
<th>Capacity Type</th>
<th>MAPPS</th>
<th>SIEMENS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ring-type: 60</td>
<td>3,078 (121.2)</td>
<td>3,123 (123.0)</td>
</tr>
<tr>
<td>Chain-type: 120</td>
<td>3,353 (132.0)</td>
<td>—</td>
</tr>
<tr>
<td>Rack-type: 180, 240</td>
<td>4,356 (171.5)</td>
<td>—</td>
</tr>
</tbody>
</table>

MAPPS: Mori Advanced Programming Production System

The diagrams show the 60-tool specification.
### NHX 4000 3rd Generation / NHX 5000 3rd Generation

#### Machine Specifications

<table>
<thead>
<tr>
<th><strong>Travel</strong></th>
<th><strong>NHX 4000</strong></th>
<th><strong>NHX 5000</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>X-axis travel (longitudinal movement of saddle) mm (in.)</td>
<td>560 (22.0)</td>
<td>730 (28.7)</td>
</tr>
<tr>
<td>Y-axis travel (vertical movement of spindle head) mm (in.)</td>
<td>560 (22.0)</td>
<td>730 (28.7)</td>
</tr>
<tr>
<td>Z-axis travel (cross movement of pallet) mm (in.)</td>
<td>660 (26.0)</td>
<td>880 (34.4)</td>
</tr>
<tr>
<td>Distance from pallet center to spindle gage plane mm (in.)</td>
<td>70−730 (2.8−28.7)</td>
<td>70−950 (2.8−37.4)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th><strong>Pallet</strong></th>
<th><strong>NHX 4000</strong></th>
<th><strong>NHX 5000</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>Pallet working surface mm (in.)</td>
<td>400 × 400 (15.7 × 15.7)</td>
<td>500 × 500 (19.7 × 19.7)</td>
</tr>
<tr>
<td>Pallet loading capacity kg (lb.)</td>
<td>400 (880)</td>
<td>500 (1,100), 700 (1,540)</td>
</tr>
<tr>
<td>Max. workpiece swing diameter mm (in.)</td>
<td>630 (24.8)</td>
<td>800 (31.4)</td>
</tr>
<tr>
<td>Max. workpiece height mm (in.)</td>
<td>Tap pallet: 900 (35.4)</td>
<td>1,000 (39.4)</td>
</tr>
<tr>
<td></td>
<td>T-slot pallet: 880 (34.6)</td>
<td></td>
</tr>
<tr>
<td>Pallet indexing time (90°) s</td>
<td>0.73<em>1 &lt;full 4th axis rotary table&gt; 1.65</em>2, 1° indexing*3, 4, 5 &gt;</td>
<td>0.74<em>1 &lt;full 4th axis rotary table&gt; 1.83</em>2, 1° indexing*3, 4, 5 &gt;</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th><strong>Spindle</strong></th>
<th><strong>NHX 4000</strong></th>
<th><strong>NHX 5000</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>Max. spindle speed min⁻¹</td>
<td>20,000</td>
<td>15,000 &lt;high torque&gt;</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th><strong>Feedrate</strong></th>
<th><strong>NHX 4000</strong></th>
<th><strong>NHX 5000</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>Rapid traverse rate mm/min (ipm)</td>
<td>X, Y, Z: 60,000 (2,362.2)</td>
<td></td>
</tr>
<tr>
<td>Cutting feedrate mm/min (ipm)</td>
<td>X, Y, Z: 0−60,000 (0−2,362.2)</td>
<td>(when using high-precision control &lt;look-ahead control&gt;)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th><strong>ATC</strong></th>
<th><strong>NHX 4000</strong></th>
<th><strong>NHX 5000</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>Type of tool shank</td>
<td>MAPPS</td>
<td>SIEMENS HSK-A63</td>
</tr>
<tr>
<td></td>
<td>HSK-A63</td>
<td>SK40 &lt;two-face contact&gt;*7, DIN40, BT40, CAT40</td>
</tr>
<tr>
<td>Tool storage capacity</td>
<td>MAPPS</td>
<td>Ring-type: 60 Chain-type<em>6, 120 Rack-type</em>6, 180, 240</td>
</tr>
<tr>
<td></td>
<td>SIEMENS</td>
<td>Ring-type: 60 Wheel-type*6, 123, 183, 243, 303</td>
</tr>
<tr>
<td>Max. tool diameter without adjacent tools mm (in.)</td>
<td>170 (6.6): ring-type</td>
<td>140 (5.5): chain-type, rack-type</td>
</tr>
<tr>
<td></td>
<td></td>
<td>160 (6.2) &lt;SIEMENS (wheel-type)&gt;</td>
</tr>
<tr>
<td>Max. tool length mm (in.)</td>
<td>450 (17.7)</td>
<td>550 (21.6)*9</td>
</tr>
<tr>
<td>Max. tool mass kg (lb.)</td>
<td>12 [26.4] / 15 (33) &lt;SIEMENS (wheel-type)&gt;</td>
<td></td>
</tr>
<tr>
<td>Tool changing time Cut-to-cut</td>
<td>FANUC &lt;MAS&gt;  s</td>
<td>2.2: 60 tools &lt;ring-type&gt;</td>
</tr>
<tr>
<td>[chip-to-chip]</td>
<td>SIEMENS &lt;DIN&gt; s</td>
<td>2.5: 60 tools &lt;ring-type&gt;</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3.0: 60 tools &lt;ring-type&gt;</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3.2: 60 tools &lt;ring-type&gt;</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th><strong>APC</strong></th>
<th><strong>NHX 4000</strong></th>
<th><strong>NHX 5000</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>Number of pallets</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>Pallet changing time s</td>
<td>8.0</td>
<td>9.0, 12.5*6</td>
</tr>
</tbody>
</table>

Max height of 700 mm (27.5 in.) when RPS21 (option) is selected. (NHX 4000 / NHX 5000)

Including unclamping time.

Including clamping and unclamping time.

For machines with the SIEMENS NC unit, it is not available.

When selecting the 1° indexing specification, please consult our sales representative.

Pallet loading capacity 700 kg (1,540 lb.)

When the two-face contact specification is selected, two-face contact tools and non-two-face contact tools cannot be used together.

Dry anchor (option) is essential.

Some pots in the rack type magazine have a maximum tool length of 500 mm (19.7 in.). For details, please consult our sales representative.

When equipped with the auto-coupler, time taken to shut off / supply hydraulic pressure to the fixture is not included.

Floor space may differ between different control versions.

MAPPS: Mori Advanced Programming Production System
RPS: Rotary Pallet Storage

<table>
<thead>
<tr>
<th>Motor</th>
<th>NHX 4000</th>
<th>NHX 5000</th>
</tr>
</thead>
<tbody>
<tr>
<td>Spindle drive motor</td>
<td>20,000 min⁻¹</td>
<td>kW [HP]</td>
</tr>
<tr>
<td>Spindle drive motor</td>
<td>15,000 min⁻¹</td>
<td>kW [HP]</td>
</tr>
</tbody>
</table>

| Spindle drive motor | 20,000 min⁻¹ | kW [HP] | 35 / 25 (46.7 / 33.3) <64.0% / SL 100%> |
| Spindle drive motor | 15,000 min⁻¹ | kW [HP] | 46 / 38 (61.3 / 40) <64.0% / SL 100%> |

<table>
<thead>
<tr>
<th>Machine size</th>
<th>NHX 4000</th>
<th>NHX 5000</th>
</tr>
</thead>
<tbody>
<tr>
<td>Machine size</td>
<td>MAPPS</td>
<td>mm (in.)</td>
</tr>
<tr>
<td>SIEMENS</td>
<td>mm (in.)</td>
<td>2,592 (102.0)</td>
</tr>
<tr>
<td>Spindle drive motor</td>
<td>MAPPS</td>
<td>mm (in.)</td>
</tr>
<tr>
<td>SIEMENS</td>
<td>mm (in.)</td>
<td>2,725 × 4,183 (107.3 × 164.7)</td>
</tr>
<tr>
<td>Spindle drive motor</td>
<td>kW [HP]</td>
<td>8,500 (18,700)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Control unit</th>
<th>NHX 4000</th>
<th>NHX 5000</th>
</tr>
</thead>
<tbody>
<tr>
<td>SIEMENS</td>
<td>SINUMERIK 840D sl</td>
<td></td>
</tr>
</tbody>
</table>

*1 Max height of 700 mm (27.5 in.) when RPS21 (option) is selected. (NHX 4000 / NHX 5000)

*2 Including unclamping time.

*3 Including clamping and unclamping time.

*4 For machines with the SIEMENS NC unit, it is not available.

*5 When selecting the 1° indexing specification, please consult our sales representative.

*6 Pallet loading capacity 700 kg (1,540 lb.)

*7 When the two-face contact specification is selected, two-face contact tools and non-two-face contact tools cannot be used together.

*8 Dry anchor (option) is essential.

*9 Some pots in the rack type magazine have a maximum tool length of 500 mm (19.7 in.). For details, please consult our sales representative.

*10 When equipped with the auto-coupler, time taken to shut off / supply hydraulic pressure to the fixture is not included.

*11 Floor space may differ between different control versions.

* Max. spindle speed: depending on restrictions imposed by the workpiece clamping device, fixture and tool used, it may not be possible to rotate at the maximum spindle speed.

* Please use a two-face contact tool when cutting at 15,000 min⁻¹ or higher.

* Tool changing time: the time differences are caused by the different conditions (travel distances, etc.) for each standard.

* For details, please check the Detailed Specifications.

* The information in this catalog is valid as of January 2019.
### NHX 4000 3rd Generation / NHX 5000 3rd Generation

## Standard & Optional Features

<table>
<thead>
<tr>
<th><strong>Spindle</strong></th>
<th>MAPPS</th>
<th>SIEMENS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type of tool shank</td>
<td>BT40 &lt;two-face contact&gt; *1</td>
<td>BT40</td>
</tr>
<tr>
<td></td>
<td>CAT40</td>
<td>DIN40</td>
</tr>
<tr>
<td></td>
<td>HSK-A63</td>
<td>○ ○</td>
</tr>
<tr>
<td></td>
<td>HSK-A63</td>
<td>● ●</td>
</tr>
<tr>
<td></td>
<td>SK40 &lt;two-face contact&gt; *1</td>
<td>○ ○</td>
</tr>
<tr>
<td></td>
<td>DIN40</td>
<td>○ ○</td>
</tr>
<tr>
<td></td>
<td>BT40</td>
<td>○ ○</td>
</tr>
<tr>
<td></td>
<td>CAT40</td>
<td>○ ○</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th><strong>Output</strong></th>
<th>MAPPS</th>
<th>SIEMENS</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>20,000 min⁻¹: 37 / 26 / 18.5 kW [50 / 34.7 / 24.7 HP] &lt;15%ED / 30 min / cont&gt;</td>
<td>20,000 min⁻¹: 35 / 25 kW (46.7 / 33.3 HP) &lt;S6 40% / S1 100%&gt;</td>
</tr>
<tr>
<td></td>
<td>15,000 min⁻¹: 37 / 26 / 22 kW [50 / 34.7 / 30 HP] &lt;15%ED / 30 min / cont&gt; (high torque)</td>
<td>15,000 min⁻¹: 46 / 30 kW (61.3 / 40 HP) &lt;S6 40% / S1 100%&gt; (high torque)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th><strong>Table</strong></th>
<th>Minimum table indexing angle</th>
<th>Pallet / APC</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1° indexing *2</td>
<td>Hydraulic / pneumatic interface (with pallets)</td>
</tr>
<tr>
<td></td>
<td>Full 4th axis rotary table</td>
<td>Hydraulic 2 circuits + workpiece seating detection 2 circuits</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th><strong>Magazine</strong></th>
<th>MAPPS</th>
<th>SIEMENS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tool storage capacity</td>
<td>60 tools (ring-type)</td>
<td>60 tools (ring-type)</td>
</tr>
<tr>
<td></td>
<td>120 tools (chain-type) *5</td>
<td>123 tools (wheel-type) *5</td>
</tr>
<tr>
<td></td>
<td>180 tools (rack-type) *5</td>
<td>183 tools (wheel-type) *5</td>
</tr>
<tr>
<td></td>
<td>240 tools (rack-type) *5</td>
<td>243 tools (wheel-type) *5</td>
</tr>
<tr>
<td></td>
<td>40 tools (ring-type)</td>
<td>303 tools (wheel-type) *5</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th><strong>Coolant</strong></th>
<th>MAPPS</th>
<th>SIEMENS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Coolant system</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Shower coolant (used at the same time as spindle coolant)</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Coolant gun</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Through-spindle coolant / air (switching specifications)</td>
<td>○</td>
<td>○</td>
</tr>
<tr>
<td>Through-spindle coolant system [unit on coolant tank] center through</td>
<td>1.5 MPa [217.5 psi] &lt;water-soluble&gt; *3</td>
<td>1.5 MPa [217.5 psi] &lt;water-soluble&gt; *3</td>
</tr>
<tr>
<td>Through-spindle coolant system [separate type] center through</td>
<td>7.0 MPa [1,015 psi] &lt;water-soluble&gt; *4</td>
<td>7.0 MPa [1,015 psi] &lt;water-soluble&gt; *4</td>
</tr>
<tr>
<td>Through-spindle coolant system [unit on coolant tank] side through</td>
<td>8.0 MPa [1,160 psi] &lt;water-soluble&gt; &lt;SIEMENS&gt;</td>
<td>8.0 MPa [1,160 psi] &lt;SIEMENS&gt;</td>
</tr>
<tr>
<td>Through-spindle coolant system [separate type] side through</td>
<td>4.0 MPa [580 psi] &lt;SIEMENS&gt;</td>
<td>4.0 MPa [580 psi] &lt;SIEMENS&gt;</td>
</tr>
<tr>
<td>Through-spindle coolant system [unit on coolant tank] side through</td>
<td>1.5 MPa [217.5 psi] &lt;water-soluble&gt;</td>
<td>1.5 MPa [217.5 psi] &lt;water-soluble&gt;</td>
</tr>
<tr>
<td>Through-spindle coolant system [separate type] side through</td>
<td>7.0 MPa [1,015 psi] &lt;water-soluble&gt;</td>
<td>7.0 MPa [1,015 psi] &lt;water-soluble&gt;</td>
</tr>
</tbody>
</table>
Coolant

- Coolant chiller (separate type) For standard coolant only
- Mist collector HVS-150 Including stand*2
- Mist collector HVS-220 Including stand*2
- Mist collector AFS-1100 Including stand
- Mist collector AFS-1680 Including stand
- Oil skimmer

Mist collector
- HVS-150 Including stand
- HVS-220 Including stand
- AFS-1100
- AFS-1600

Chip disposal

- Chip conveyor Rear discharge, drum filter type
- Zero sludge coolant tank*2

Measurement

- In-machine measuring system (table)*13
- Touch sensor[M] (M)
- Touch sensor[R] (R)
- Touch sensor + tool setter function (tool length + diameter) [M]
- Touch sensor + tool setter function (tool length + diameter) [R]

Tool breakage detection system (magazine)

Improved accuracy

- Full closed loop control (Scale feedback)
- Spindle water-glycol chiller (chilling unit)

Signal lamp 4 colors [LED type: red, yellow, green, blue]

Manual pulse generator (separate type)

*1 When the two-face contact specification is selected, a two-face contact tool and other tools cannot be used together.
*2 When selecting the 1° indexing specification, please consult our sales representative.
*3 For machines with the SIEMENS NC unit, it is not available.
*4 Optional for the CPP and LPP specifications [consultation required]. It is not available for RPS specification.
*5 Dry anchor [option] is essential.
*6 Zero sludge coolant tank is included.
*7 When using oil-based coolant, please be sure to consult our sales representative.
*8 DMQP [DMG MORI Qualified Products]
*9 Cannot be used in Europe.
*10 Not compatible with oil-based coolant. If using oil-based coolant, select the HVS-150.
*11 Not compatible with oil-based coolant. If using oil-based coolant, select the HVS-220.
*12 Not compatible with oil-based coolant.
*13 The specifications vary depending on the manufacturers. (M: made by Magnescale  R: made by RENISHAW)
*14 Equipped with the high-speed spindle for which the spindle bearing uses a ceramic ball. So the energization type touch sensor cannot be used.

MAPPS: Mori Advanced Programming Production System
CPP: Carrier Pallet Pool  LPP: Linear Pallet Pool  RPS: Rotary Pallet Storage

Flammable coolant such as oil-based coolant has a high risk of ignition, and will cause fire or machine breakage if ignited.
If you have to use a flammable coolant for any reason, please be sure to consult our sales representative.
<Precautions for Machine Relocation>

EXPORTATION:
All contracts are subject to export permit by the Government of Japan. Customer shall comply with the laws and regulations of the exporting country governing the exportation or re-exportation of the Equipment, including but not limited to the Export Administration Regulations. The Equipment is subject to export restrictions imposed by Japan and other exporting countries and the Customer will not export or permit the export of the Equipment anywhere outside the exporting country without proper government authorization.

To prevent the illegal diversion of the Equipment to individuals or nations that threaten international security, it may include a “Relocation Machine Security Function” that automatically disables the Equipment if it is moved following installation.

If the Equipment is so-disabled, it can only be re-enabled by contacting DMG MORI or its distributor representative. DMG MORI and its distributor representative may refuse to re-enable the Equipment if it determines that doing so would be an unauthorized export of technology or otherwise violates applicable export restrictions.

DMG MORI and its distributor representative shall have no obligation to re-enable such Equipment. DMG MORI and its distributor representative shall have no liability (including for lost profits or business interruption or under the limited service warranty included herein) as a result of the Equipment being disabled.

+ DCG, DDM, DRS, speedMASTER, powerMASTER, SK-erqueMASTER, ZEROC, CELOS, ERGOline, SLIMline, COMPACTline, DMG MORI SMARTkey, DMG MORI gearMILL and 3D quickSET are trademarks or registered trademarks of DMG MORI CO., LTD. in Japan, the USA and other countries.

+ If you have any questions regarding the content, please consult our sales representative.

+ The information in this catalog is valid as of January 2019. Designs and specifications are subject to changes without notice.

+ The machines shown in the catalog may differ from the actual machines. The location and the size of the nameplates may also differ from the actual machines, or the nameplates may not be attached to some machines.

+ DMG MORI is not responsible for differences between the information in the catalog and the actual machine.